



AMENDMENT TO CLAIMS:

RECEIVED  
AUG 25 2003  
TC 1700

1(e) MOVING SAID CURRENT SOURCE AND SAID PRESSURE APPLICATORS ALONG A PATH SUBSTANTIALLY FOLLOWING SAID WELD BUTT BETWEEN SAID PLATES.

3 THE PROCESS ACCORDING TO CLAIM 1 FURTHER COMPRISING THE STEP OF SECURING SAID PLATES TO SAID BED.

30(e) MOVING SAID CURRENT SOURCE AND SAID PRESSURE APPLICATORS ALONG A PATH SUBSTANTIALLY FOLLOWING SAID WELD BUTT BETWEEN SAID ENDS.